



Dart Aerospace Ltd.
1270 Aberdeen St
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Tel (613) 632-5200

RBE350A94-3700-A-1A
Job Sheet 178984



005332

Part No: RBE350A94-3700-A-1A

Job Qty: 18 ea *6*

Part Name: Long Brace Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-3700-A Rev 7 IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	18 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	18 pcs	7/30/18	7/30/18	0.00	1.80	Small Fab-3		MLL DAS
120	QC	18 pcs	7/30/18	7/30/18	0.00	0.00	QC5		38
130	Packaging	18 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-1		MLL 9-89
140	QC21-SA	18 Ea	7/30/18	7/30/18	0.00	0.00	QC21		MLL 180907

Part Op 110 - Assemble as per DWG. Sheet 2 -Loctite 262 B *38904* Exp: *4/20* -See note 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
26 3896T31	Ferule 1/16 X 3/8" - Aluminum	36 Ea (2 ea)	90-Start up Operation	5093315
65 92905A225	Extended Point Set Screw, Dog Point	18 Ea (1 ea)	90-Start up Operation	5093332
25 CL-2-C	Lanyard Wire	23.4000 ft (1.3 ea)	90-Start up Operation	5026878
135 NAS1756-12	Remove Before Flight	18 Ea (1 ea)	90-Start up Operation	5094297
141 RBE350A94-3700-A-01	Tube	18 Ea (1 ea)	90-Start up Operation	5049119
135 RBE350A94-3700-A-03	Top	18 Ea (1 ea)	90-Start up Operation	5091912
	Foot	18 Ea (1 ea)	90-Start up Operation	5080303

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	36	1,097	0
	92905A225	18	64	0
	CL-2-C	23	471	0
	NAS1756-12	18	642	0
	RBE350A94-3700-A-01	18	7	0
	RBE350A94-3700-A-03	18	4	0
	RBE350A94-3700-A-05	18	25	0

Part Specifications

Specifications could not be found.

Plex 7/23/18 12:44 PM dart.logan.david



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Container No: S108362



Part: RBE350A94-3700-A-1A

Job No: 178984

Serial No/Batch: S108362

Revision: 7

Inspector:

Exp Date:

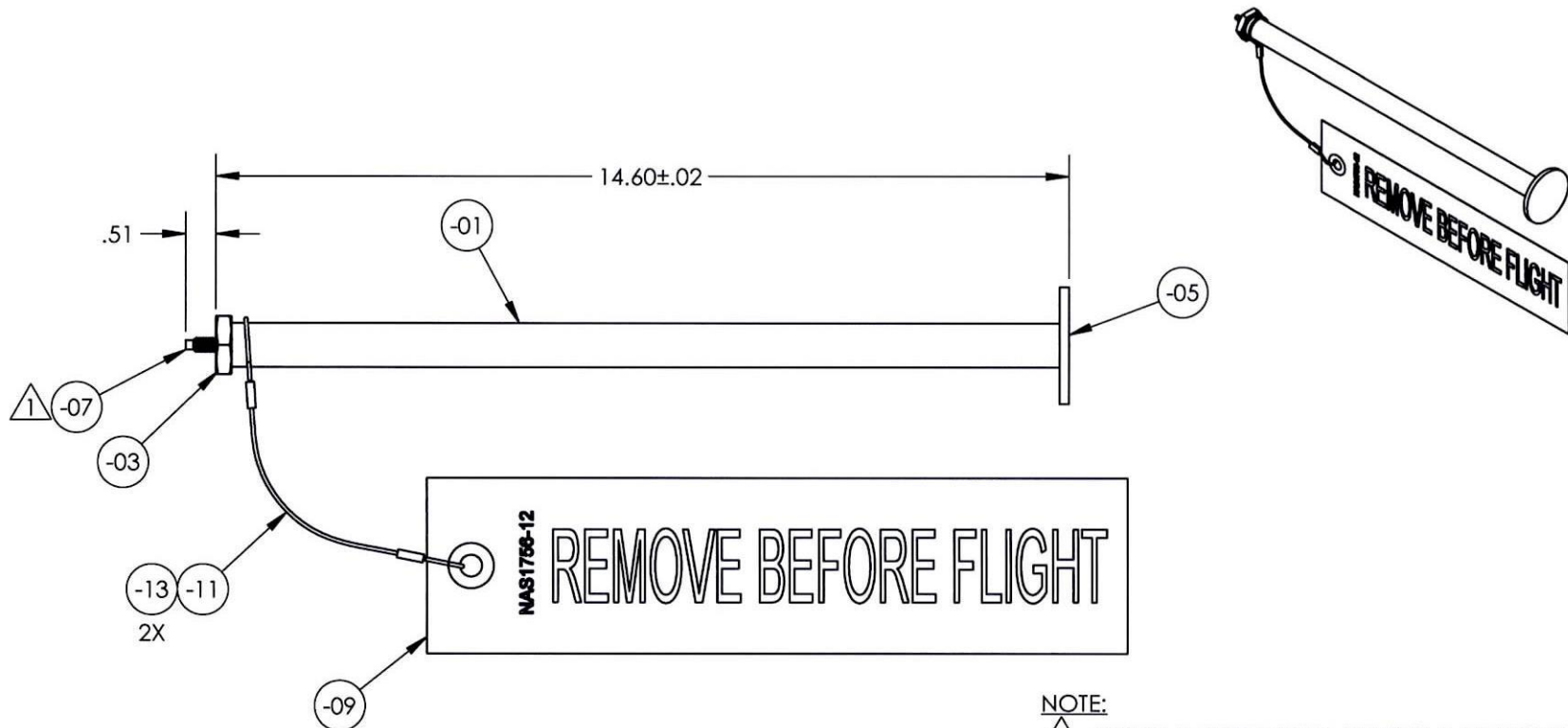
Instructions:

Date: 09/06/18

113916 @ K410; 178984, 18129.130
131

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7	16-0282	-1A ADDED TO BOM QTY: 3. ADDED DRAWING.	1/3/2017	DPD	JAG



NOTE:

- 1 APPLY LOCTITE 262 TO MATING THREADS OF -03 CAP & -07 EXTENDED POINT SET SCREW, DOG POINT.

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL LONG BRACE	
DWG NO. RBE350A94-3700-A-1A	REV 7
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EUROCOPTER AS350/355
SCALE 1:3	DATE 8/21/2012 SHEET 2 OF 5

-1A
LONG BRACE ASSEMBLY